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552(a). The availability of this incorporation by reference is given in paragraph (b)(1)(ii) of this section.

(2) In lieu of the tests prescribed in paragraph (b) (1) of this section, the finished plastics intended for contact with foods only of Types II, V, VI-A (except malt beverages), and VI-C may be end-tested with food-simulating solvents, under conditions of time and temperature, as specified below, whereby such tests shall yield the octyltin residues cited in paragraph (b)(1) of this section not in excess of 0.5 ppm:

Food-simulating solvent	Time (hours)	Tem- perature (degrees Fahr- enheit)
Acetic acid, 3 pct Heptane Ethyl alcohol, 8 pct Ethyl alcohol, 50 per-	48 2 24 24	135 100 120 120
	Acetic acid, 3 pct Heptane Ethyl alcohol, 8 pct	Acetic acid, 3 pct

[42 FR 14609, Mar. 15, 1977, as amended at 47 FR 11847, Mar. 19, 1982; 48 FR 7170, Feb. 18, 1983; 48 FR 42972, Sept. 21, 1983; 48 FR 51612, Nov. 10, 1983; 49 FR 8432, Mar. 7, 1984; 50 FR 62, Jan. 2, 1985; 50 FR 3510, Jan. 25, 1985; 50 FR 37998, Sept. 19, 1985; 50 FR 47212, Nov. 15, 1985; 54 FR 24898, June 12, 1989]

Subpart D—Certain Adjuvants and Production Aids

§ 178.3010 Adjuvant substances used in the manufacture of foamed plastics.

The following substances may be safely used as adjuvants in the manufacture of foamed plastics intended for use in contact with food, subject to any prescribed limitations:

List of substances	Limitations
Azodicarbonamide	For use as a blowing agent in polyethylene complying with item 2.1 in §177.1520(c) of this chapter at a level not to exceed 5 percent by weight of finished foamed polyethylene.
1,1-Difluoroethane (CAS Reg. No. 75– 37–6).	For use as a blowing agent in polystyrene.
Isopentane	For use as a blowing agent in polystyrene.
n-Pentane	Do.

List of substances	Limitations
1,1,2,2-Tetra- chloroethylene.	For use only as a blowing agent adjuvant in polystyrene at a level not to exceed 0.3 percent by weight of finished foamed polystyrene intended for use in contact with food only of the types identified in §176.170(c) of this chapter, table 1, under Categories I, II, VI, and VIII
Toluene	For use only as a blowing agent ad- juvant in polystyrene at a level not to exceed 0.35 percent by weight of finished foamed polystyrene.

 $[47\ FR\ 22090,\ May\ 21,\ 1982,\ as\ amended\ at\ 58\ FR\ 64895,\ Dec.\ 10,\ 1993]$

§178.3120 Animal glue.

Animal glue may be safely used as a component of articles intended for use in producing, manufacturing, packing, processing, preparing, treating, packaging, transporting, or holding food, subject to the provisions of this section.

- (a) Animal glue consists of the proteinaceous extractives obtained from hides, bones, and other collagen-rich substances of animal origin (excluding diseased or rotted animals), to which may be added other optional adjuvant substances required in its production or added to impart desired properties.
- (b) The quantity of any substance employed in the production of animal glue does not exceed the amount reasonably required to accomplish the intended physical or technical effect nor any limitation further provided.
- (c) Any substance employed in the production of animal glue and which is the subject of a regulation in parts 174, 175, 176, 177, 178 and §179.45 of this chapter conforms with any specification in such regulation.
- (d) Optional adjuvant substances employed in the production of animal glue include:
- (1) Substances generally recognized as safe in food.
- (2) Substances subject to prior sanction or approval for use in animal glue and used in accordance with such sanction or approval.
- (3) Substances identified in this paragraph (d)(3) and subject to such limitations as are provided: